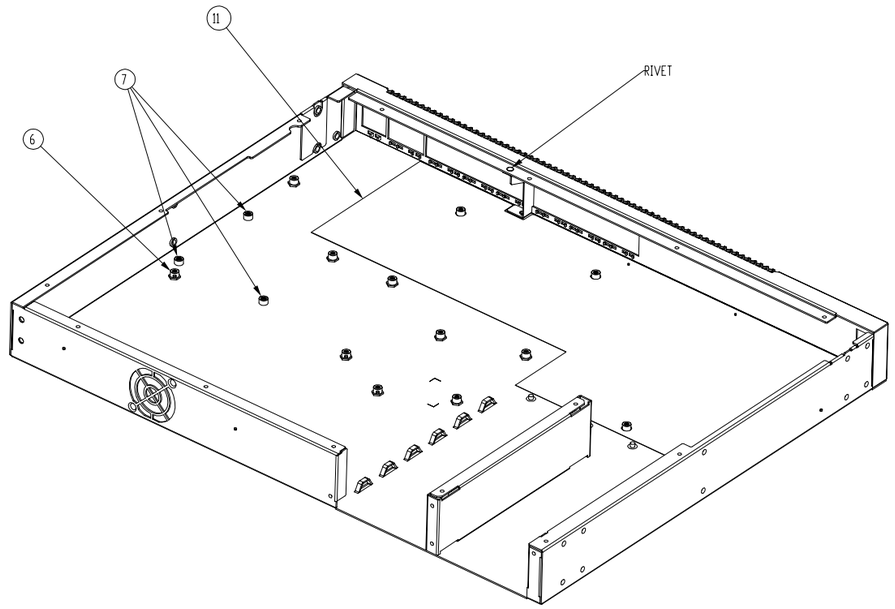
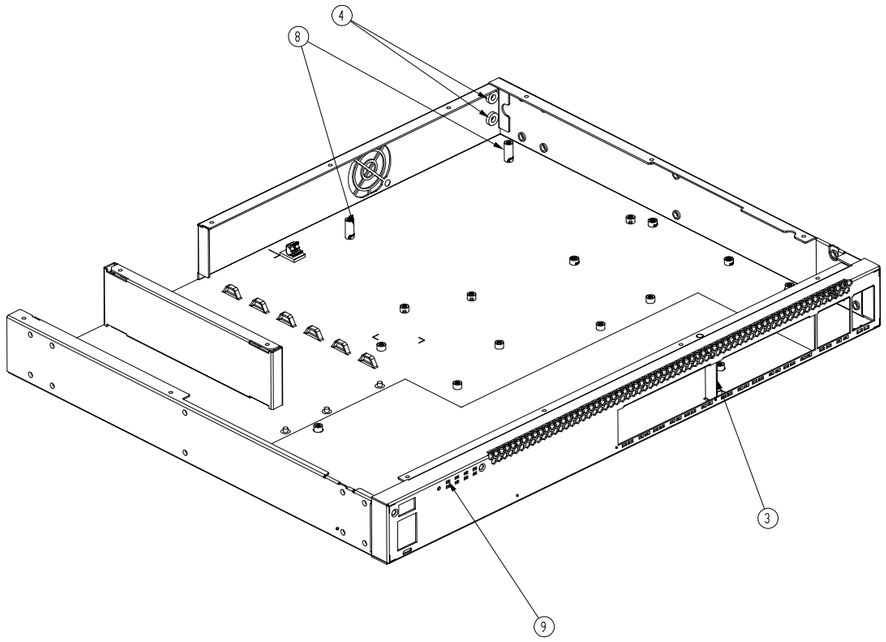
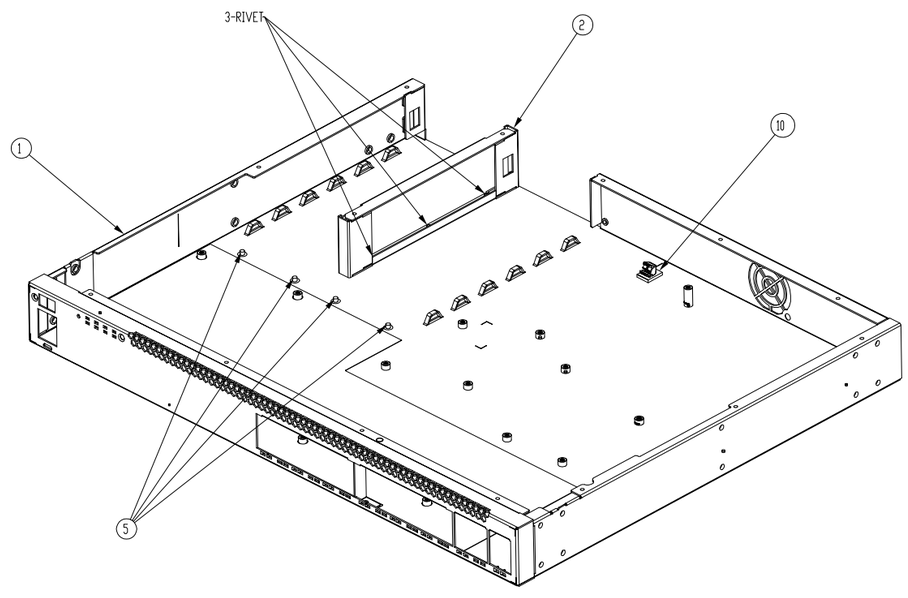
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SCALE 0.250

ITEM	Q'Y	DESCRIPTION
1	1	BASE_ES4630BF-HPoE-1114-FF
2	1	PSU DIVIDER
3	1	MODULAR CONNECTOR DIVIDER
4	2	NUT,STEEL,PEM-N10-32,ZI
5	4	STOP PIN,STEEL,Ø3xL3.5mm,ZI
6	14	STANDOFF,STEEL,M3x0.5,H4.6mm,ZI
7	3	STANDOFF,STEEL,M3.5x0.6,H4.6mm,ZI
8	2	STANDOFF,STEEL,M3x0.5,H14.2mm,ZI
9	1	BRACKET_LED
10	1	WIRE MOUNT FWU-1
11	1	INSULATOR SABIC FR1 T=0.254mm

NOTES:
1. DIMENSIONS (1)~(12) ARE IQC CHECKPOINT.
2. NON-SHOWN DIMENSION IN THE DRAWING, MUST BE TAKEN FROM 3D DATA.
3. REMOVE ALL OIL, BURRS, BREAK, SHAPE EDGES AND CORNERS.
4. SHOULD MATCH WELL WITH COVER-123200000717A.
5. AFTER ASSEMBLING, THE LOW MATERIAL THAT WITHOUT PAINT CAN NOT BE EXPOSED.
6. NO OVERSPRAY ALLOWED.
7. ALL MATERIAL SHOULD BE MATCH ROHS REQUEST.

Reason	.	.
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	.	.
	.	.
	.	.
	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°

ROUGHNESS

DIM \ GRADE	0	1	2	3	4	5
0------16	0.05	0.1	0.15	0.2	0.2	0.5
16------63	0.05	0.15	0.2	0.3	0.3	0.8
63------250	0.05	0.2	0.25	0.4	0.5	1.2
250------500	0.1	0.25	0.3	0.6	0.8	1.8
500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING:PANTONE 3C2X
PRINTING:WHITE

PART NO. 123100000867A

SCALE 1/1 | UNIT MM ~~IN~~

DESIGN Curtis 05-AUG-15

MATERIAL SECC T=1.0mm

Accton TECHNOLOGY CORP.

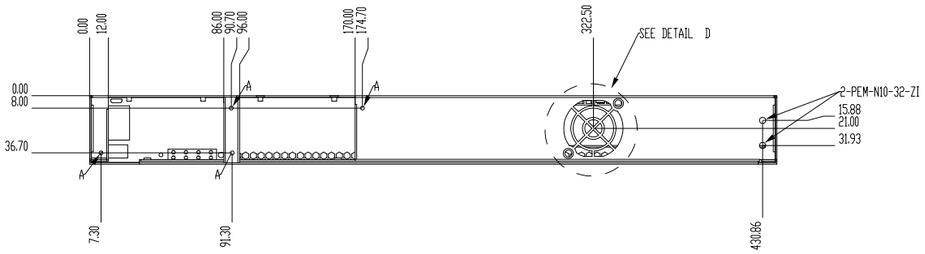
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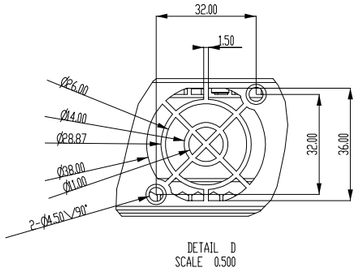
SHEET 1/6

REV. 01

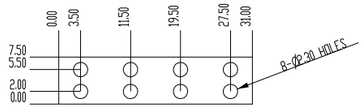
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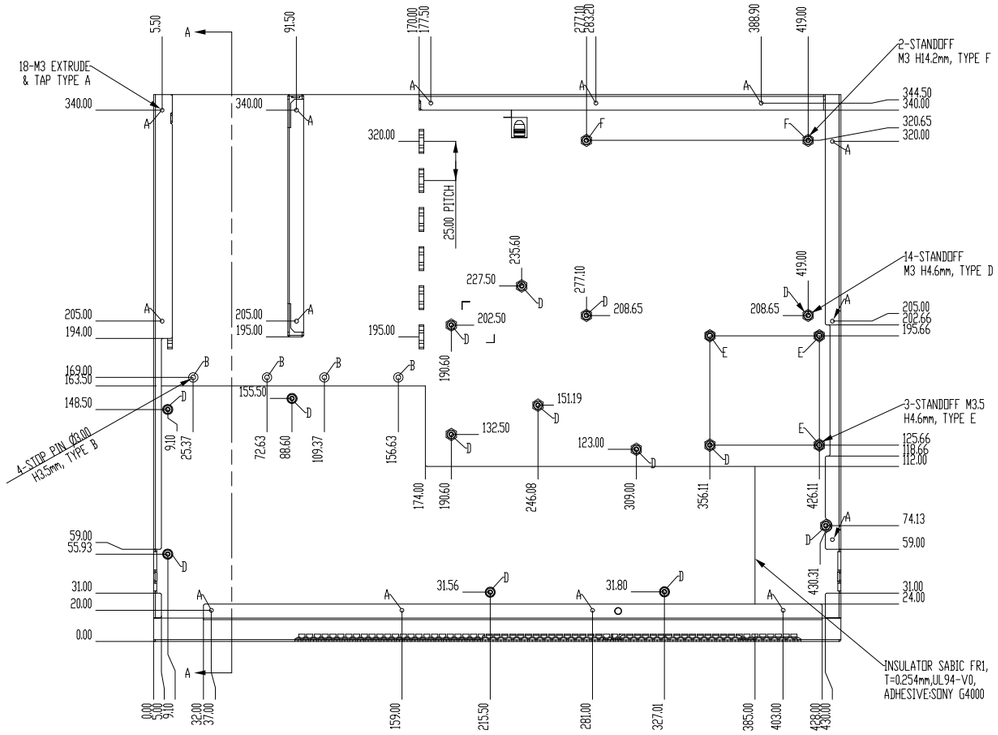


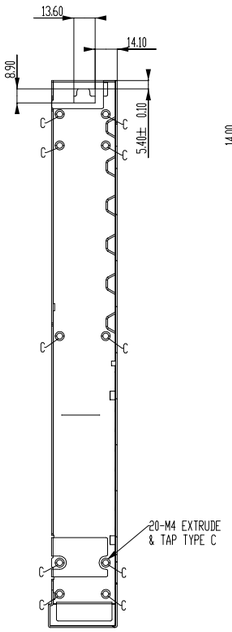


DETAIL D
SCALE 0.500

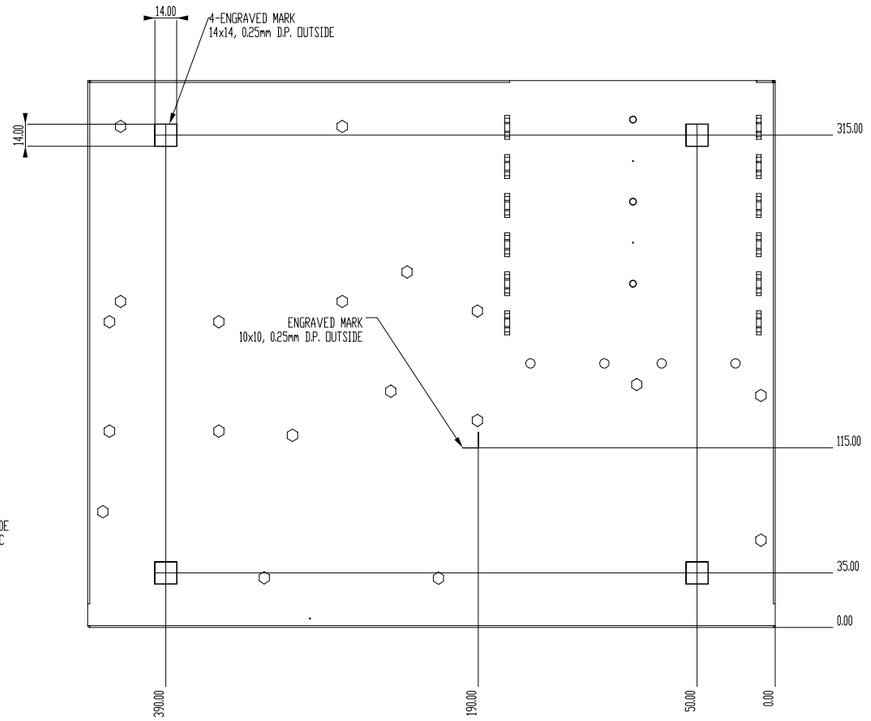


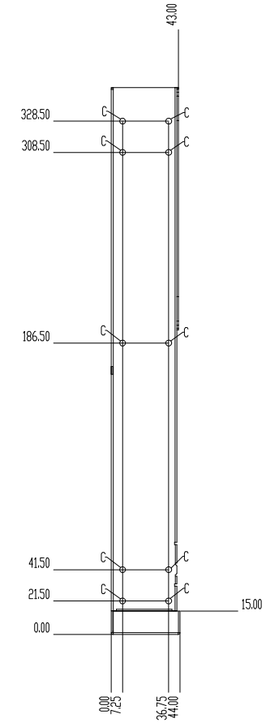
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MATERIAL: SECC T=1.0mm
SCALE 1.000

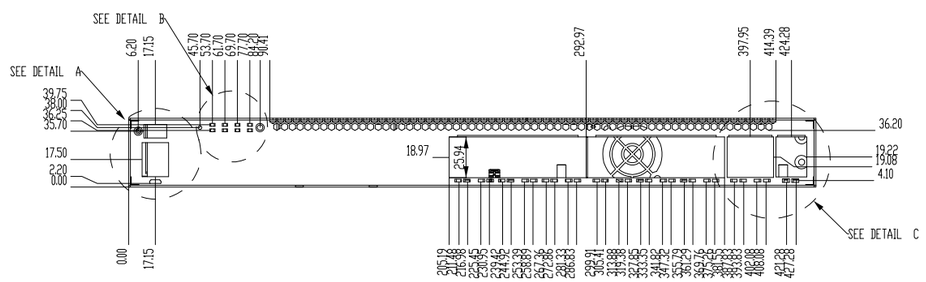




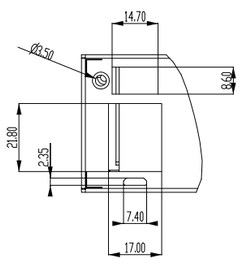
SECTION A-A



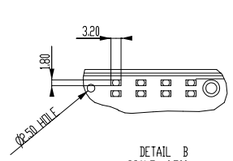




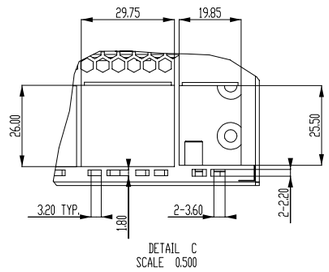
SCALE 0.250



DETAIL A
SCALE 0.500



DETAIL B
SCALE 0.500



DETAIL C
SCALE 0.500

Reason	ZONE	DESCRIPTION
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UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	GRADE / DIM	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH:
COATING:PANTONE 3C2X
PRINTING:WHITE

PART NO. 123100000867A | SCALE 1/1 | UNIT MM ~~(IN)~~

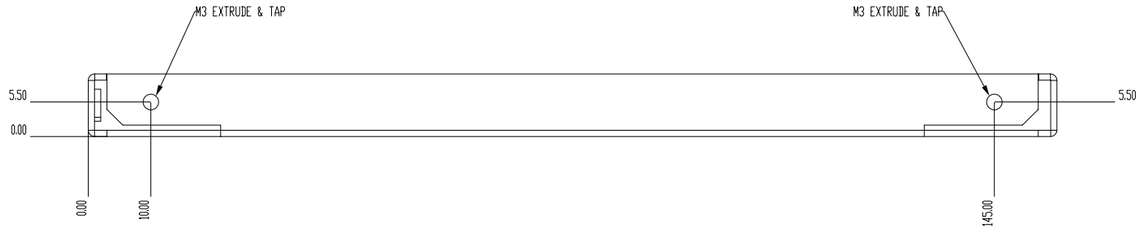
DESIGN | Curtis | 05-AUG-15

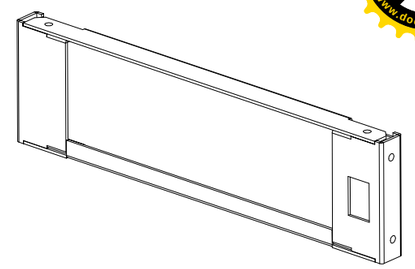
MATERIAL: SECC T=1.0mm

Accton TECHNOLOGY CORP.

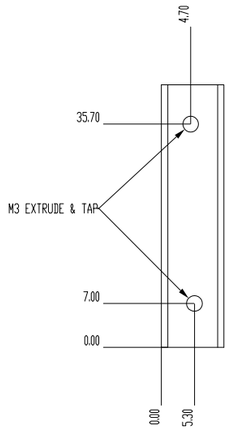
DWG. TITLE.	SHEET	REV.	SIZE
IRON BASE ES4630BH-HPoE-0615-EC	2/6	01	A3

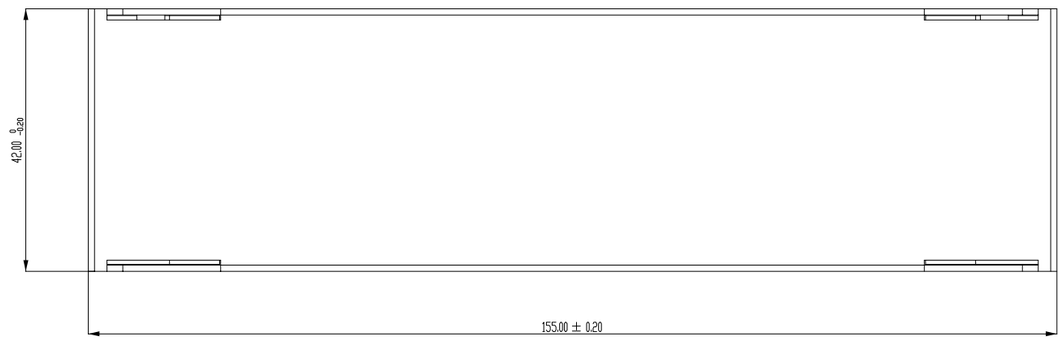
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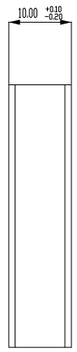


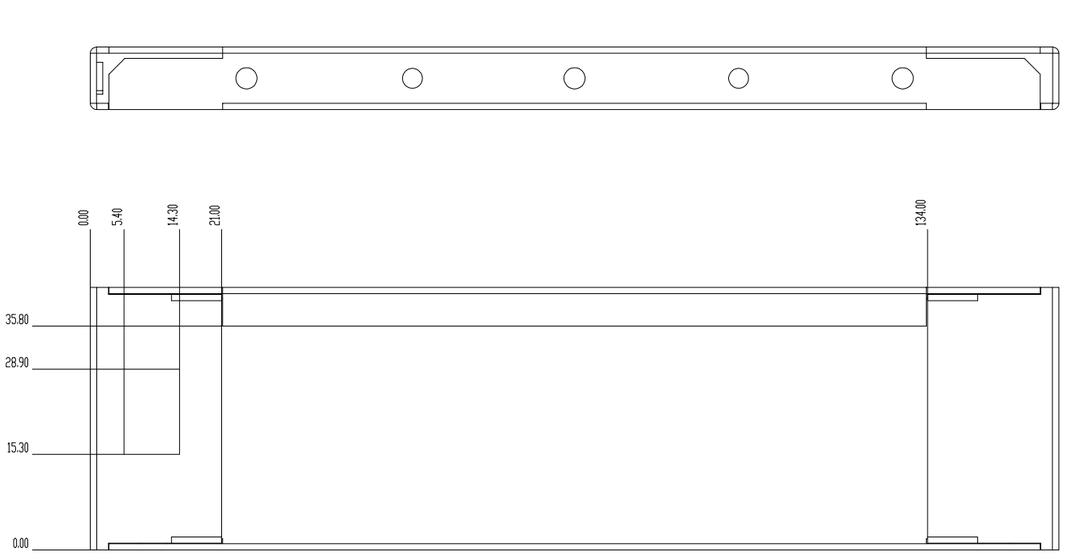


SCALE 0.500









SCALE 1.000

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	ZONE	DESCRIPTION

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UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING:PANTONE 3C2X
PRINTING:NO

PART NO. 123100000867A

SCALE 1/1 | UNIT MM ~~(IN)~~

DESIGN | Curtis | 05-AUG-15

MATERIAL
SECC T=1.0mm

Accton TECHNOLOGY CORP.

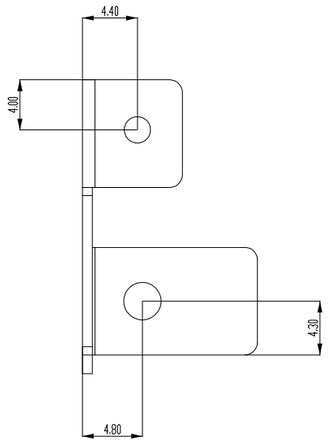
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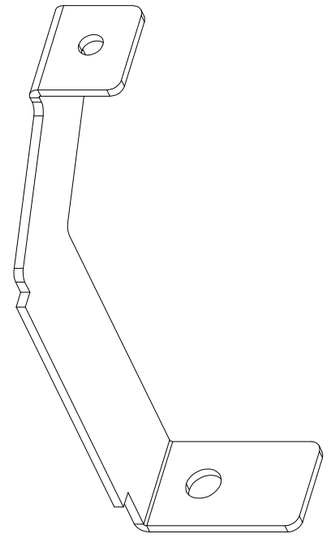
SHEET 3/6

REV. 01

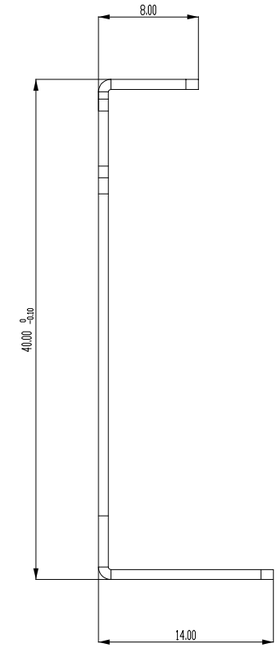
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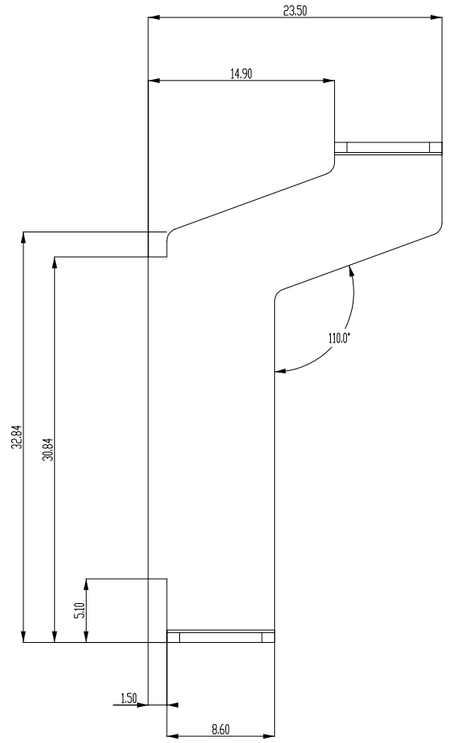
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SCALE 2.000





SCALE 2.000

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	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1° / ROUGHNESS: DIM \ GRADE	0	1	2	3	4	5
0------16	0.05	0.1	0.15	0.2	0.2	0.5
16------63	0.05	0.15	0.2	0.3	0.3	0.8
63------250	0.05	0.2	0.25	0.4	0.5	1.2
250------500	0.1	0.25	0.3	0.6	0.8	1.8
500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING:NO
PRINTING:NO

PART NO. 123100000867A

SCALE 1/1 | UNIT MM ~~IN~~

DESIGN Curtis 05-AUG-15

MATERIAL SECC T=0.8mm

Accton TECHNOLOGY CORP.

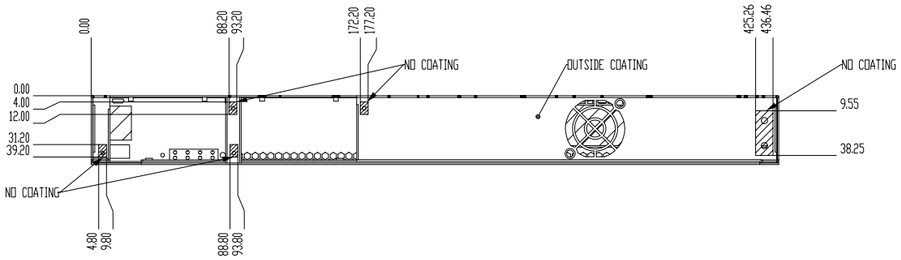
DWG. TITLE. IRON BASE ES4630BH-HPoE-0615-EC

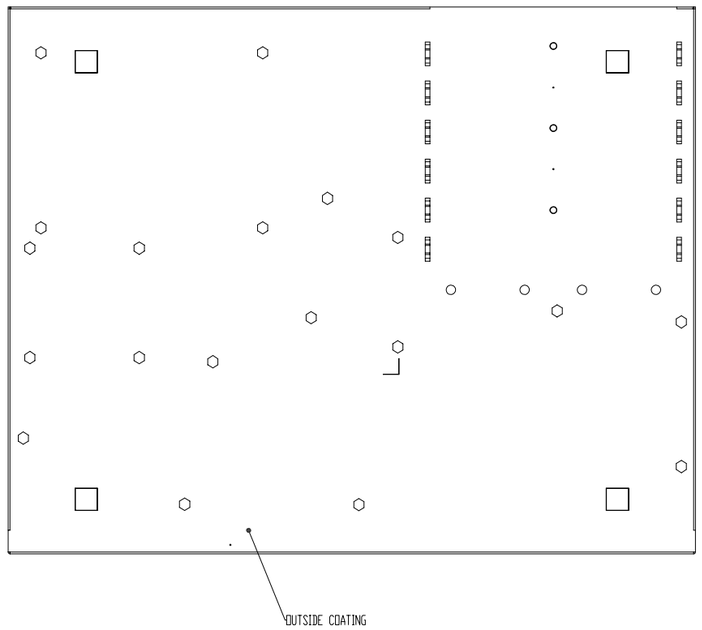
SHEET 4/6

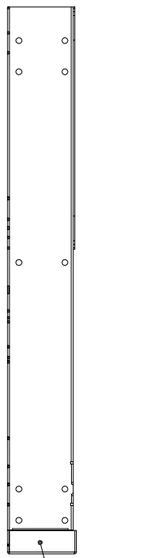
REV. 01

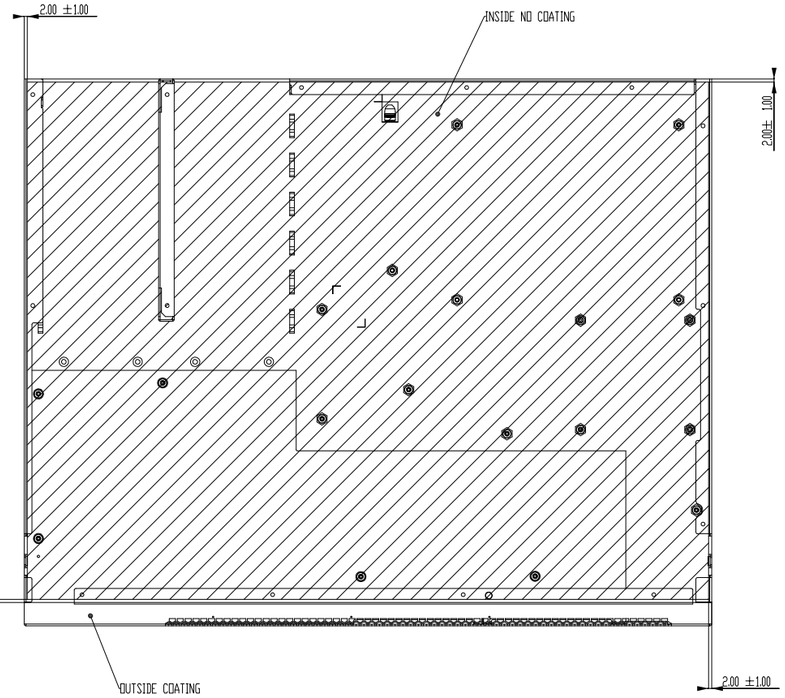
SIZE A3

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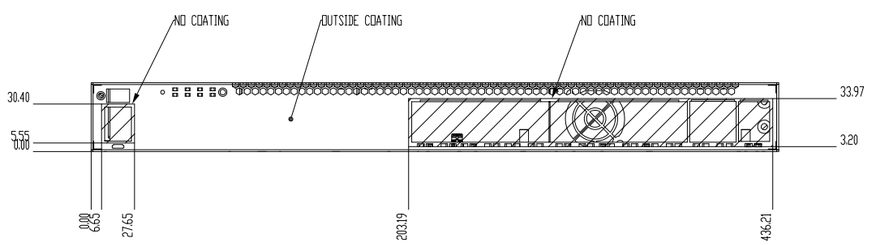












SCALE 0.250

Reason	.	.	UNSPECIFIED TOL'S (+/-0.2mm)								
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	.	.		0------16	0.05	0.1	0.15	0.2	0.2	0.5	
	.	.	ROUGHNESS	16------63	0.05	0.15	0.2	0.3	0.3	0.8	
	.	.		63------250	0.05	0.2	0.25	0.4	0.5	1.2	
	.	.		250------500	0.1	0.25	0.3	0.6	0.8	1.8	
ZONE	DESCRIPTION			500------1000		0.3	0.5	0.8	1.2	3.0	

FINISH.
COATING:PANTONE 3C2X
PRINTING:WHITE

PART NO. 123100000867A | SCALE 1/1 | UNIT MM ~~IN~~

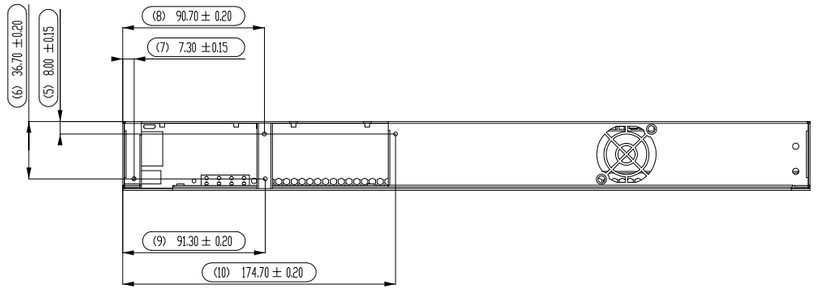
DESIGN | Curtis | 05-AUG-15

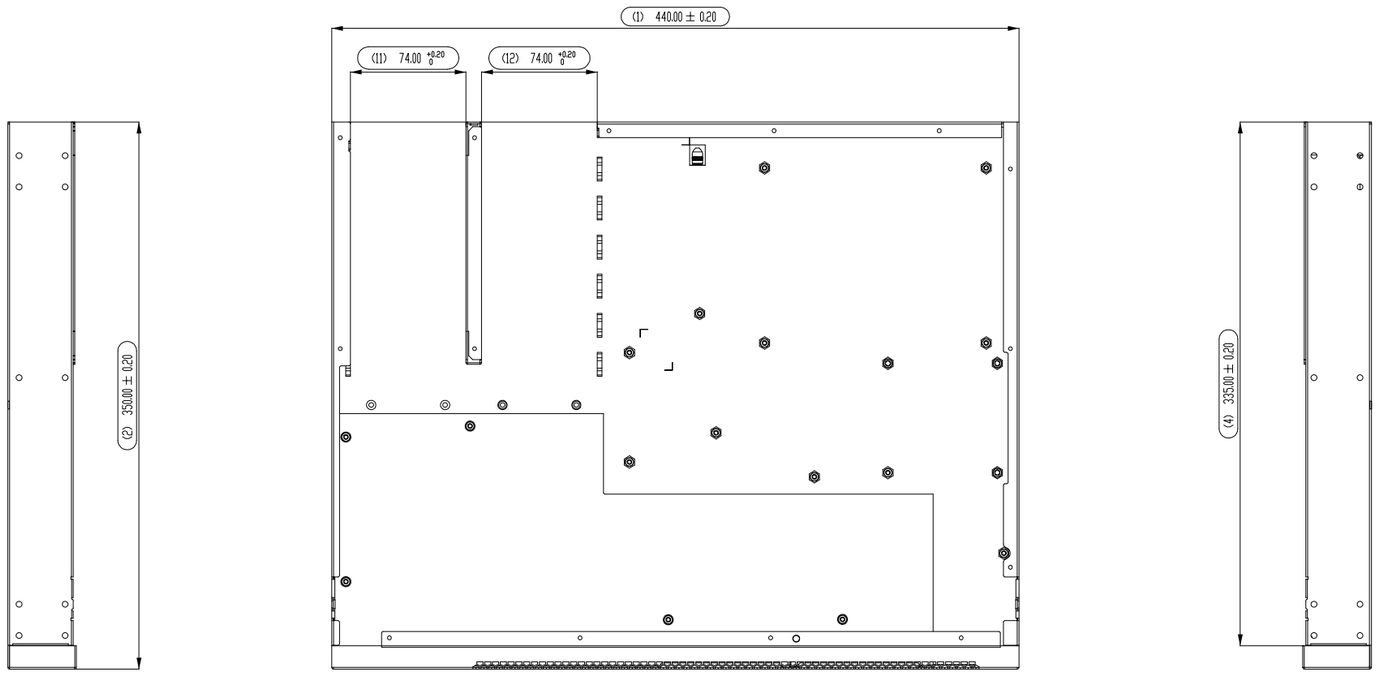
MATERIAL
SECC T=1.0mm

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DWG. TITLE. IRON BASE ES4630BH-HPoE-0615-EC | SHEET 5/6 | REV. 01 | SIZE A3

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SCALE 0.250

Reason		
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ZONE	DESCRIPTION	

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UNSPECIFIED TOL'S (+/-0.2mm)

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	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING:PANTONE 3C2X
PRINTING:WHITE

PART NO. 123100000867A

SCALE 1/1 | UNIT MM ~~(IN)~~

DESIGN | Curtis | 05-AUG-15

MATERIAL
SECC T=1.0mm

Accton TECHNOLOGY CORP.

DWG. TITLE. IRON BASE ES4630BH-HPoE-0615-EC

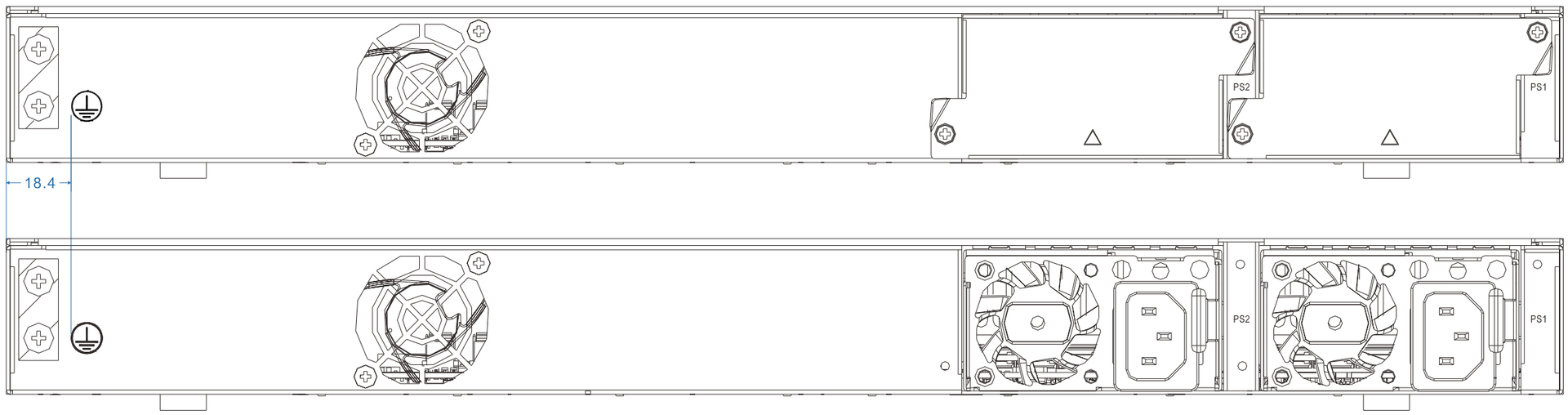
SHEET 6/6

REV. 01

SIZE A3

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Jan20'15